

MPPT Solar Charge Controller

5 STAGE CHARGING 12/24/48V MULTI-CHEMISTRY

SC520

SC540



Pictured: SC520



1. Safety Tips

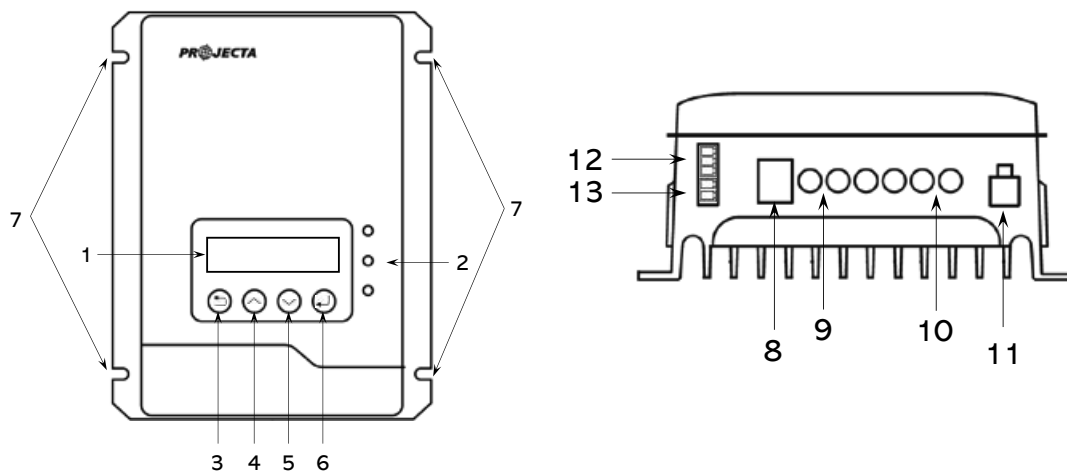
- Please ensure the instructions are read prior to any installation.
- Keep instructions in a safe place for future reference.
- Do not expose to rain, snow or liquids of any type, SC520 and SC540 are designed for indoor use only.
- Beware of any nearby electrical equipment that may interfere with installing this device.
Do not connect any AC sources to the controller as it may cause a fire/explosion and will permanently damage the device.
- Always check the battery polarities before making a connection. The positive terminal of a battery goes into BAT+ and the negative into BAT-.
- The controller is not designed to run without a battery voltage reference. In the event of replacing /servicing the battery, always disconnect the solar input first (or fully cover the panels), then replace/ service the battery.
- Solar panels can generate high voltages and currents, make sure your solar panels are completely covered from sunlight during installation.
- Keep this product out of reach of children.
- Always install fusing or circuit breakers on the input positive and output positive circuits.
- Connecting wires to this device can generate sparks, please wear proper insulation gear while installing this device.
- This controller is a negative grounded (positive switching) type.
- Always take the total length of wire into consideration and use the correct wire size, see below for a table of recommended wire size for various current loads.
- Lead acid batteries can be dangerous. Ensure no sparks or flames are present when working near batteries.

| Maximum Cable Distance | Solar Input Current | | | | Wire AWG & Cross Section Area |
|------------------------|---------------------------|---------------------------|---------------------------|---------------------------|-------------------------------|
| | 10A | 20A | 30A | 40A | |
| 2m | 12AWG 4mm ² | 10AWG 6mm ² | 10AWG 6mm ² | 8AWG 10mm ² | |
| 3m | 12AWG 4mm ² | 10AWG 6mm ² | 8AWG 10mm ² | 6AWG 16mm ² | |
| 5m | 10AWG 6mm ² | 8AWG 10mm ² | 6AWG 16mm ² | 6AWG 16mm ² | |
| 7m | 10AWG 6mm ² | 6AWG 16mm ² | 6AWG 16mm ² | — | |

2. Product Features

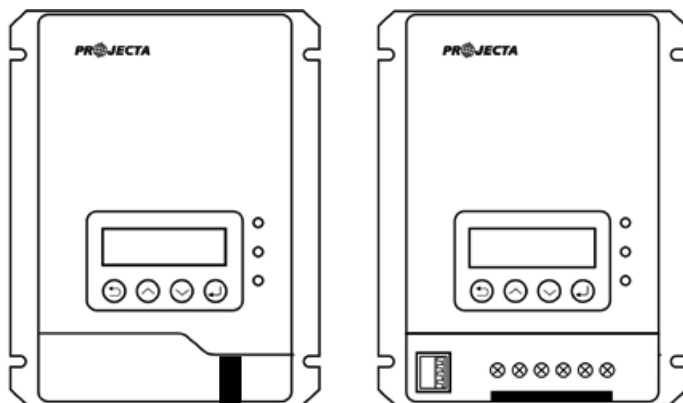
- 5 Stage charging ensures the battery is charged to the optimum level.
- Advanced MPPT technology to improve charging efficiency in different weather and temperature conditions.
- Tempered glass screen with sturdy aluminium housing.
- Selectable battery chemistry types, including AGM, GEL, WET and Lithium.
- Auto recognition of 12V/24V/48V battery system voltage.
- Protects your battery from discharge at night. Under low light or no light conditions, the solar panel voltage could be less than the battery voltage. The controller contains circuitry which prevents current flowing back from the battery and into the solar panel.
- Multi charging protections against reverse polarity, over-voltage and over-temperature.
- With the use of a battery temperature sensor (optional), the controller will compensate charging voltages when the battery temperature becomes too high (For Lead acid only).
- Supports remote display via Bluetooth® for monitoring additional parameters, such as charging watt-hours, charging current and solar input voltage.

3. Device Diagram

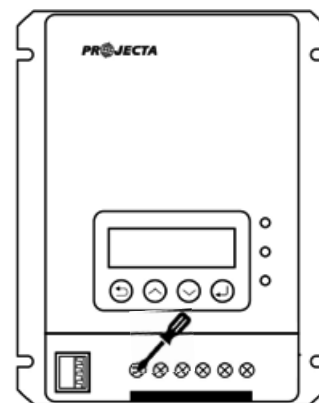


| # | Description | # | Description |
|---|-----------------------------------|----|----------------------------------|
| 1 | LCD Display Screen | 8 | RS485 Communication Port |
| 2 | LED Indicator (PV, CHARGE, FAULT) | 9 | Solar Input Terminals |
| 3 | Cancel/Return Button | 10 | Battery Terminals |
| 4 | Increase/ Previous Button | 11 | External Temperature Sensor Port |
| 5 | Decrease/ Next Button | 12 | EPO Contacts Port |
| 6 | Enter/ Select Button | 13 | Output Dry Contacts Port |
| 7 | Installation Mounting Holes | | |

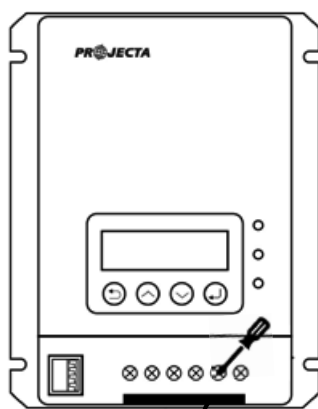
4. Wiring Instructions



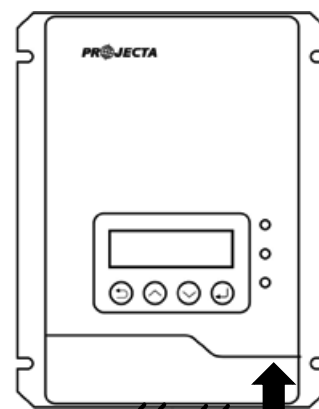
1 & 2: Remove the wiring cover plate, and put it aside..



3. Unscrew the terminals completely, before inserting any wiring leads.

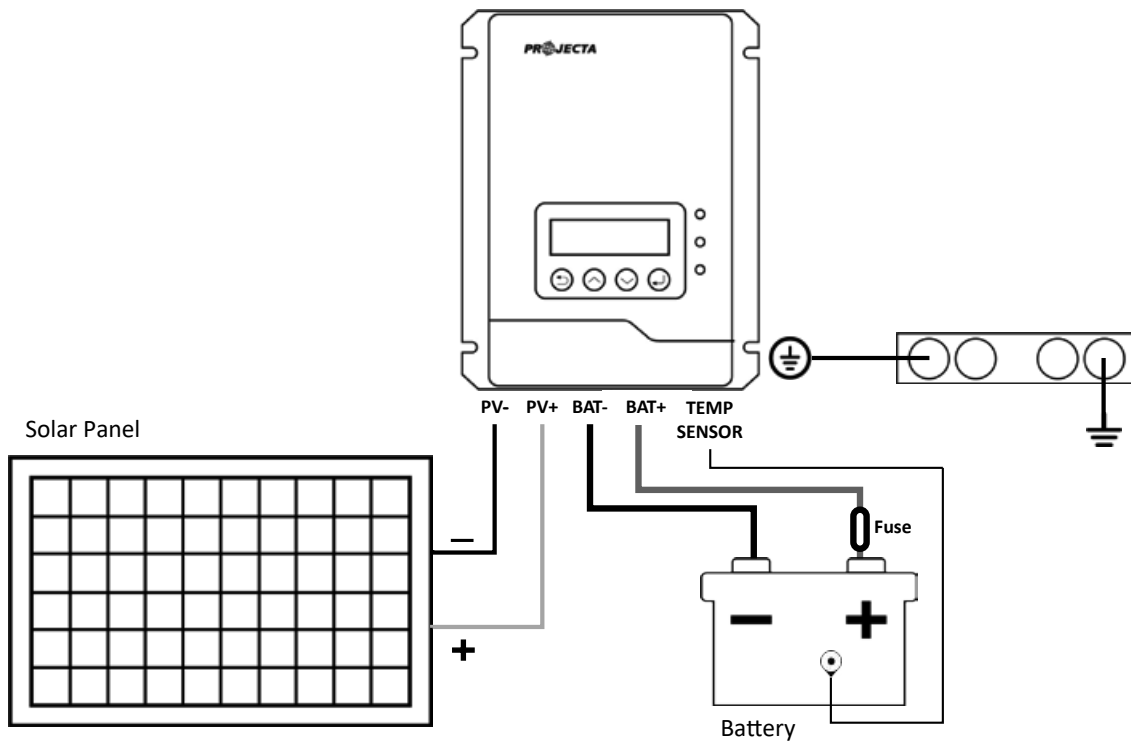


4. Insert the bare wire side of the cable to the terminal, and tighten the screws.



5. Check the wiring condition and put the wiring cover plate back.

5. Wiring Sequence



1. Connect the positive battery wire followed by the negative battery wire.
2. Connect the positive solar array input wire followed by the negative solar array input wire (make sure your solar panels are fully covered to prevent electrical shock).
3. Connect the external temperature sensor (optional) to its terminal shown above, and place the sensor on the side of a battery.

The controller is not designed to run without a battery voltage reference. In the event of replacing/servicing the battery, always disconnect the solar input or fully cover the panels, then remove/replace the battery.

6. Operation

6.1 Pre-operation Check

Please check the installation and wiring carefully before operation:

Step 1: Make sure the SC520/SC540 is installed correctly and steadily.

Step 2: Make sure the cable layout and distancing are meeting the requirements of all the equipment in the system.

Step 3: Make sure the ground wire is properly connected firmly and reliably.

Step 4: Make sure Battery and PV array circuit breakers (or fuses) are disconnected.

6.2 Power ON Test

Make sure the battery voltage and solar panel voltage are within the permissible range before turning on the breaker:

Step 1: Reconnect circuit breaker or fuse for the battery.

Step 2: Reconnect circuit breaker or fuse for the PV array.

Step 3: Set the parameters according to the setup wizard.

Step 4: Observe the LED light to check if the SC520/SC540 is working normally.

6.3 Power OFF

The SC520/SC540 will still contain residual power and heat after power OFF.

To avoid electric shock or burn risk, please cool down the SC520/SC540 for 5 minutes after power OFF.

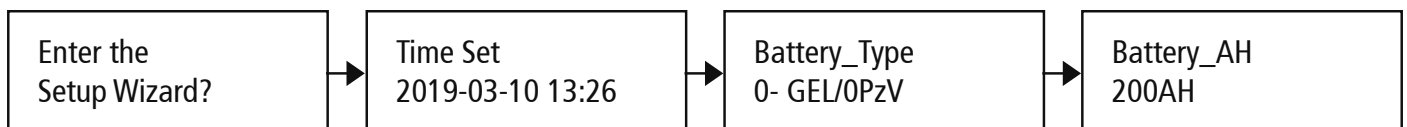
Then uninstall the SC520/SC540 with protective gloves:


Step 1: Turn off the circuit breaker for the solar panel.

Step 2: Turn off the circuit breaker for the battery.

6.4 System Initial Setup

Enter the Setup Wizard for initial setup when the SC520/SC540 is powered on for the first time or factory settings are restored. You can also reset the Setup Wizard through the Parameter Set interface.

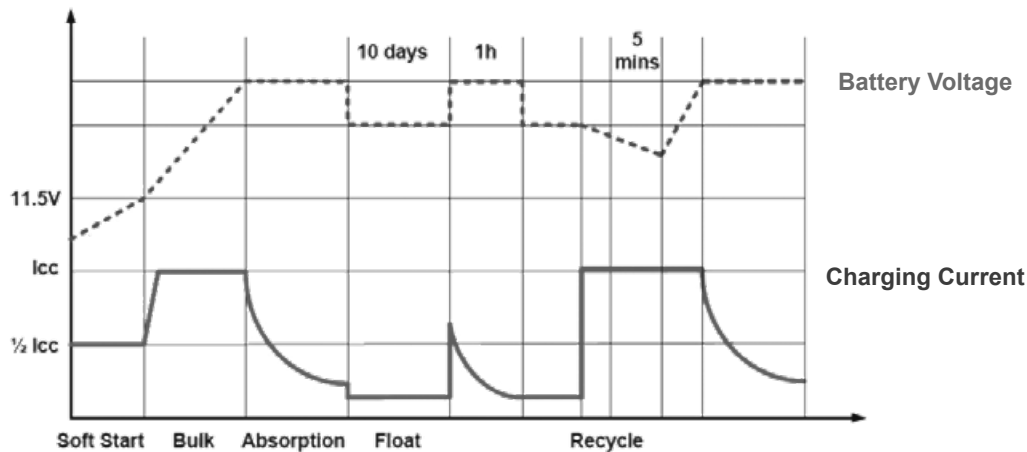


*if you don't want to change the default values, simply press  to prompt ,

then press  to confirm.

6.5 Charging Stages

The SC520/SC540 multi-staged algorithm is designed to charge the battery with high efficiency and reliability.



Soft Start(Stage 1) – The controller will deliver $\frac{1}{2}$ rated current until the battery voltage is over 11.5VDC or 10-minute time-out, then turn to the Bulk(Boost) Stage.

Bulk(Boost) Charge (Stage 2A) – Utilising MPPT technology, the controller will deliver maximum rated current until batteries rise to absorption level.

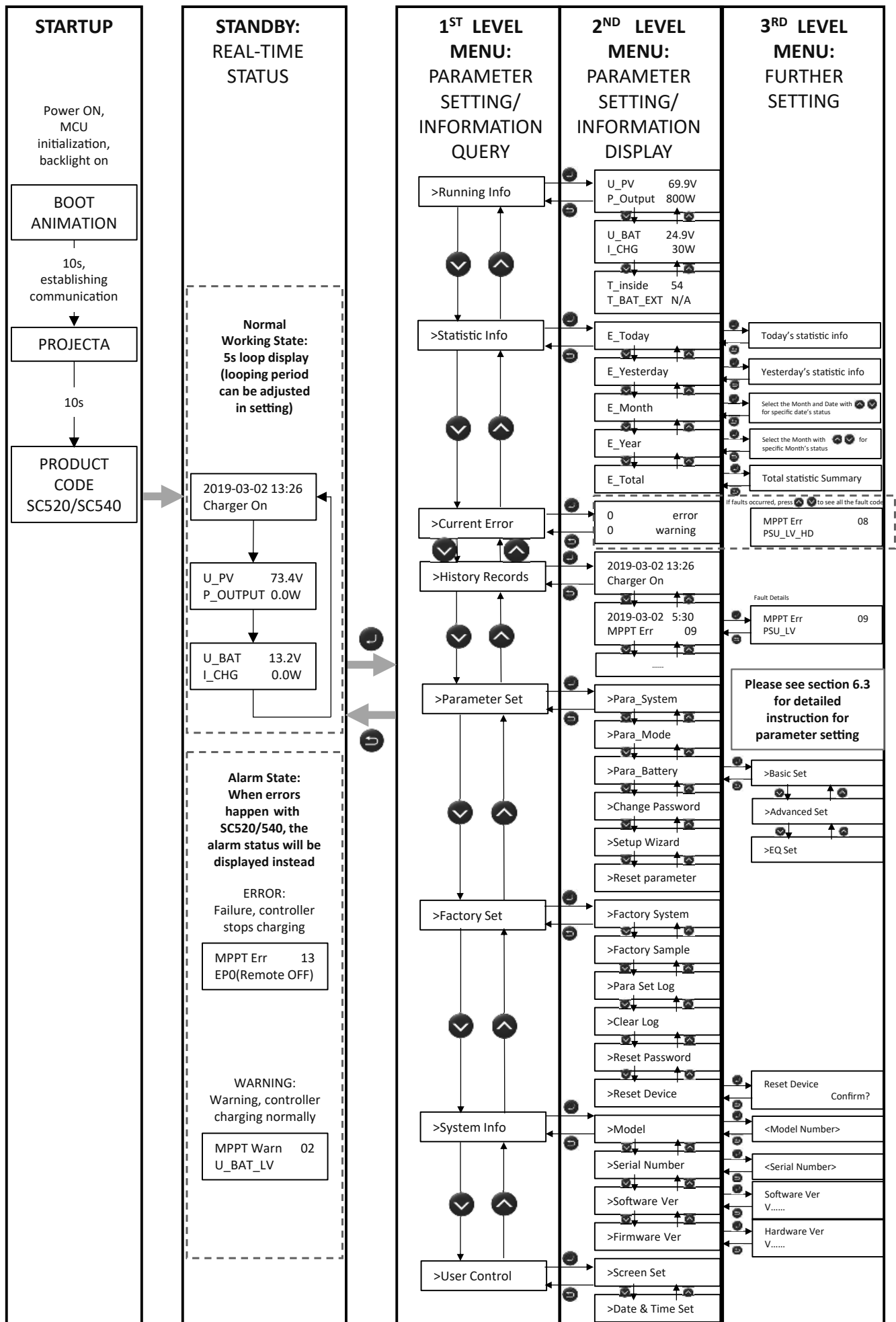
***Equalization Charge (Stage 2B)** – Only applicable to Flooded, WET and AGM mode. Every 30 days, it will skip boost and automatically run equalization to rejuvenate the internal battery cells.

Absorption Charge (Stage 3) – the controller will deliver constant voltage based on the battery chemistry setting until the charge current is less than 3A, then the controller will turn to float charge mode.

Float Charge (Stage 4) – Only applicable to non-lithium batteries. When the battery is fully charged, it will reduce the voltage to float voltage setting as per chemistry select to keep the battery topped up.

Recycle Charge (Stage 5) – After 10 days of Float charge, the controller will return to bulk charge and charge the battery to set voltage point.

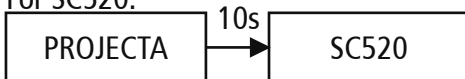
7. Menu Introduction



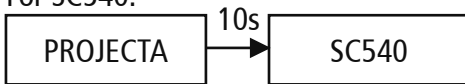
7.1 Start-Up

After power on, the LCD display will light up the backlight, show a boot animation and then display the following information in sequence.

For SC520:



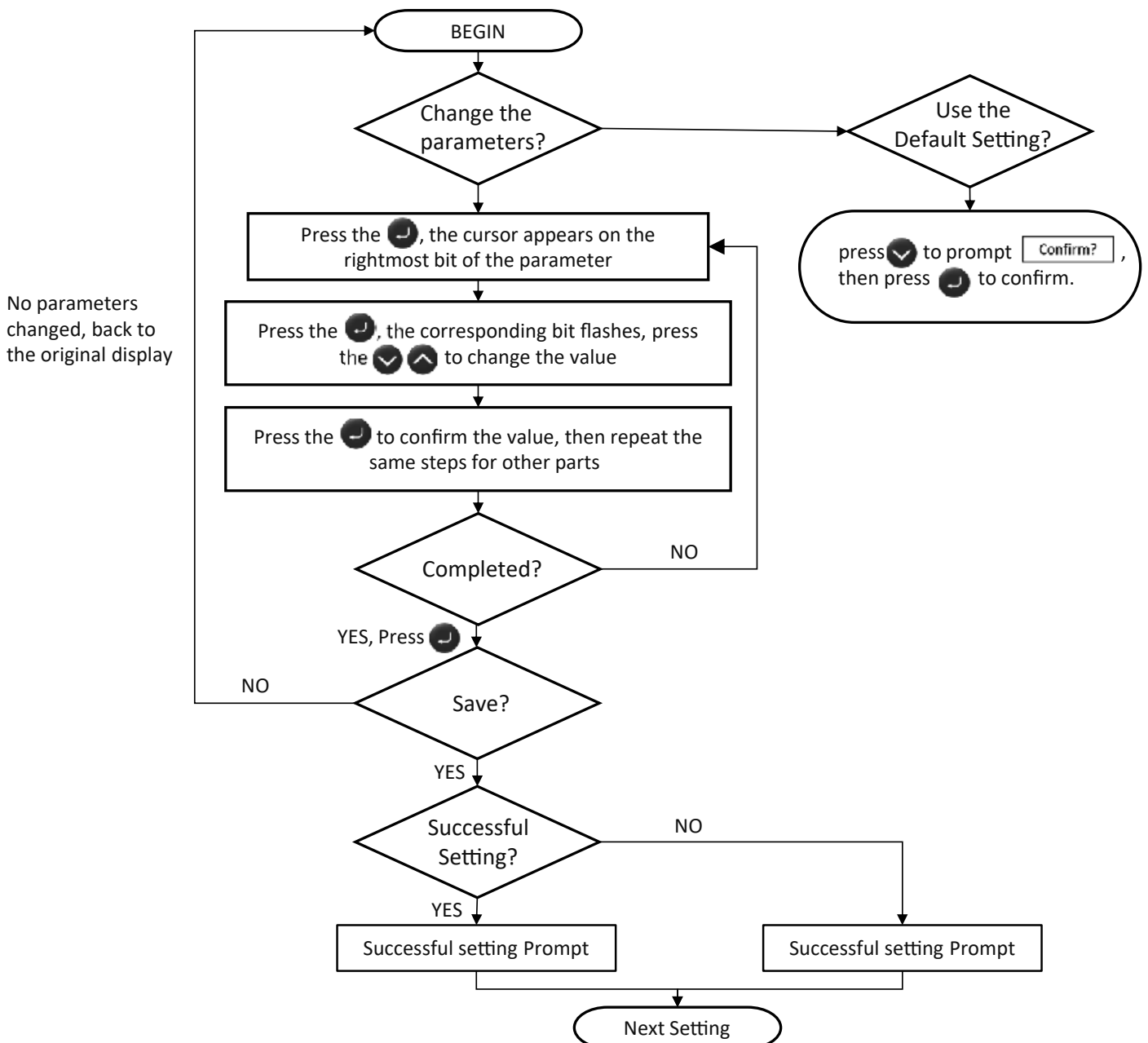
For SC540:



7.2 Real-Time Working Status

After the initial startup, if the controller is working normally, the display will show the real-time device working status.

*5s default display looping period, manually turning pages with will standby on the current page for 30s as default.



*Changing the Parameter Setting required the password, the initial password is "1000". The password can be adjusted in Factory Set interface.

| Interface | | Display | Description | Default Setting | Setting Range |
|---------------|---------------|------------------|--|--|--|
| >Para System | | SYS_Module_Addr | System Module Parallal Address | 1 | 1~4 |
| >Para_Mode | | OutCtrl_CHG | External Control (Read Only) | 0- Disable | 0 - Disable 1 - Enable |
| | | RlyCtrl_Config | Output dry contact configuration | 0- Disable | 0 - Disable 1 - Alarm Switch |
| | | Silent_Mode_EN | Silent Mode | 0-Disable | 0-Disable 1-Enable |
| | | Force_Charger | Forced Charge Mode | 0-Disable | 0- Disable 1- BAT_Level_12 2- BAT_Level_24 3- BAT_Level_48 |
| | | EPO_DRY_IN_EN | Remote Switch | 0-Disable | 0- Disable 1- Enable |
| >Para_Battery | >Basic Set | Battery_Type | Battery Type (Select 3,5,6 to unlock EQ Setting) | GEL/OPzV | 0- GEL/ OPzV 1- AGM 2- Lead-Carbon 3- Flooded 4- Customize 5- Traction 6- OPZS 7- BMS |
| | | Battery_AH | Battery Capacity | 200Ah | 20~2000Ah |
| | >Advanced Set | U_Absorp_CHG | Absorption Charge Voltage | 14.1V | Refer to 9. Controller Specification for setting range |
| | | U_Float_CHG | Float Charge Voltage | 13.7V | Refer to 9. Controller Specification for setting range |
| | | BAT_OV_Warn | Overvoltage Warning | 12VDC: 14.9V 24VDC: 29.8V 48VDC: 59.6V | 12VDC: (U_AVE_CHG +0.2)~17.0V 24VDC: (U_AVE_CHG +0.4)~34.0V 48VDC: (U_AVE_CHG +0.8)~68.0V |
| | | CHG_MAX_Current | Maximum Charging Current (Reset this setting every time the battery capacity changed) | Rate_CHG_CUR | 3~Rate_CHG_CUR (Max=40A) |
| | | Min_Bulk_Time | Minimum Bulk Charge Time | 120min | 1~600min |
| | | Max_Absorp_Time | Maximum Absorption Charge Time | 8h | 1~240h |
| | | Auto_CHG_Cycle | Equalization Cycle Time | 240h | 24~2400h |
| | | CHG_T_Compensate | Charging Temperature Compensation | 0-Disable | 0-Disable 1-Enable |
| | | CHG_TEMP_Coef | Charging Temperature Compensation Coefficient Setting | 12VDC: -18mV 24VDC: -36mV 48VDC: -72mV | 12VDC: -30~0mV/°C 24VDC: -60~0mV/°C 48VDC: -120~0mV/°C |
| | | BAT_OT_WARN_Gate | Battery Setting Over Temperature Warning | 55°C | 35~65°C |

| Interface | | Display | Description | Default Setting | Setting Range |
|-------------------|---|----------------------|---|--|--|
| >Para_Battery | >EQ Set (Only for FLD, Traction and OPZS batteries) | EQ_Command | Equalization Charge | 0-OFF | 0-OFF 1-ON |
| | | U_EQ_CHG | Equalization Charge Voltage | 12VDC: 15.6V 24VDC: 31.2V 48VDC: 62.4V | 12VDC: 15.5V~16.3V 24VDC: 31.0V~32.6V 48VDC: 62.0V~65.2V |
| | | EQ_Sustain_Time | Equalization Charge Time | 30min | 30~90min |
| >Change Password | | >Change Password | Change Password for Parameter Set Interface | 1000 | |
| >Setup Wizard | | Refer to Section 6.4 | | | |
| > Reset Parameter | | Reset User_Para | Restore Default Settings | | |

7.4 User Control

The SC520/SC540 configuration can be adjusted according to customer needs, including system date & time, backlight and automatic page turning time.

| Interface | Display | Description | Default Setting | Setting Range |
|--------------|---------------------|---|-----------------|-----------------------|
| >Screen Set | Backlight_KeepOn | Backlight Constant On | 0-Disable | 0-Disable 1-Enable |
| | Page_Turn_Auto | Real-time Status Automatic Page Turning Time | 5s | 3~30s |
| >Data & Time | System Time Setting | | | |

8 Alarm Code

The SC520/SC540 has two alarm levels:

- Warning: the SC520/SC540 is still charging normally, but with warning alarm.

Example:

| | |
|-----------|----|
| MPPT WARN | 02 |
| U_BAT_LV | |

- Fault: the SC520/SC540 has an error and charging stops.

Example:

| | |
|----------|----|
| MPPT Err | 09 |
| PSU_LV | |

8.1 Alarm Code Chart

| Alarm Level | ID | Display | Description | Quick Troubleshooting |
|-------------|----|-------------|---|---|
| Fault | 01 | V_bus_OV | Solar input voltage has exceeded the controller's maximum rating | Lower the solar panel's total voltage connected to the controller |
| | 02 | U_BAT_OV | Battery output voltage has exceeded the controller's maximum rating | *Check whether there is an external voltage applied to the battery *Check the SC520/SC540 Battery setting is consistent with the battery configuration |
| | 03 | U_BAT_OV_HD | | |

| Alarm Level | ID | Display | Description | Quick Troubleshooting |
|-------------|----|----------------------|--|---|
| Fault | 04 | Buck_Short Cut | Battery short circuit | Check and adjust the battery wiring |
| | 05 | I_Buck1_OC | The bulk stage charging current has exceeded the controller's maximum rating | Lower the maximum charging current setting in the parameter setting >Para_Battery >Advanced Set >CHG_MAX_Current |
| | 07 | T_Board_OT | The controller has exceeded the ambient temperature limit | Ensure the controller is placed in a well-ventilated area |
| | 09 | PSU_LV | The solar panel's power is too low | Check the configuration of the solar panels. |
| | 10 | PSU_LV_HD | | |
| | 11 | Sam_HD_Fault | Sampling Failure | Please contact your dealer |
| | 12 | EEPROM_Fail | The read and write function of the controller is abnormal | |
| | 13 | EPO(Remote OFF) | The 2P phoenix terminal is not connected to the controller EPO. | Insert the 2P phoenix terminal into the EPO of the charger. If the fault alarm is still on, please contact your dealer |
| Warning | 01 | U_BAT_OV | The battery voltage has exceeded the maximum rating | Adjust the battery parameter setting to be consistent with the battery configuration |
| | 02 | U_BAT_LV | The battery voltage is too low | Check the battery configuration and wait for the battery to be charged to normal voltage range |
| | 03 | Cur_Limit | The charging current has exceeded the maximum rating | Check the battery parameter setting |
| | 04 | BAT_UnConnect | The connection between the battery and the controller failed. | Check the wiring and the circuit breaker between the battery and the controller |
| | 06 | T_BAT_OT | The surrounding temperature around the temperature sensor is too high | Check the sensor is not near a source of heat. Battery may be faulty if it is too hot |
| | 08 | TypeSet_Mismatch_Err | The controller model setting is not consistent with the controller configuration | Check and adjust the model setting |
| | 14 | NTC_Board_Fault | The NTC temperature sensor board inside the charger is faulty. | Please contact your dealer. |

8.2 Battery Temperature Sensor

As an option, the unit provides a port to connect the external battery temperature sensor. If it is used, the unit will optimise the charging performance based on the battery temperature.

| Controller Parameter | Specifications | | | | |
|---|--|--------------------|-------------------|------------------------------------|-------------------|
| Model No. | SC520 | | | SC540 | |
| System Wiring Grounded | Negative Grounded | | | | |
| Battery System Voltage | 12/24/48VDC | | | | |
| No-load Loss | 1mA/12VDC, 3mA/24VDC. 5mA/48VDC | | | | |
| Max Solar Input Voltage | <100Voc | | | <100Voc | |
| Rated Solar Charge Current | 20A | | | 40A | |
| Max Solar Input Power | 300W/12V 600W/24V 1200W/48V | | | 600W/12V 1200W/12V 2400W/48V | |
| Operating Temperature | -40°C~+70°C | | | | |
| Net Weight | 1.4kg | | | | |
| Communication | RS485, Bluetooth® | | | | |
| Controller Dimensions | 205 x 160 x 68.5mm | | | | |
| Dry Contact | 30VDC/2A | | | | |
| IP Rating | IP31 | | | | |
| Battery & Solar Connection Screw Tightness | 1.2Nm | | | | |
| Battery Voltages | | Battery Parameters | | | |
| Battery Types | CUSTOM | GEL | LFP (Default) | AGM | WET |
| Bulk Charge Voltage | Default (LFP) | 14.1V/28.2V/56.4V | 14.2V/28.4V/56.8V | 14.4V/28.8V/57.6V | 14.7V/29.4V/58.8V |
| Bulk Charge Time-out | 12 hours (then transition to absorption stage) | | | | |
| Absorption Charge Voltage | Default (LFP) | 14.1V/28.2V/56.4V | 14.2V/28.4V/56.8V | 14.4V/28.8V/57.6V | 14.7V/29.4V/58.8V |
| Absorption Stage Time-out | 10 hours (then transition to float stage) | | | | |
| Float Charge Voltage | Default (LFP) | 13.5V/27.0V/54.0V | 13.5V/27.0V/54.0V | 13.5V/27.0V/54.0V | 13.7V/27.4V/54.8V |
| Recycle Stage Return Voltage | Default (LFP) | 12.8V/25.6V/51.2V | 13.3V/26.6V/53.2V | 12.8V/25.6V/51.2V | 12.8V/25.6V/51.2V |
| Auto-Temperature Compensation | Default Setting: -3mV / °C / cell | | | | |
| Custom Mode Setting | | | | | |
| Battery Voltage | | | 12V | 24V | 48V |
| Customised Default Bulk Charge Voltage | | | 14.2V | 28.4V | 54.0V |
| Customised Bulk Charge Voltage Setting Range | | | 13.0~14.5V | 26.0~29.0V | 52.0~58.0V |
| Customised Default Float Charge Voltage | | | 13.7V | 27.4V | 53.2V |
| Customised Float Charge Voltage Setting Range | | | 13.0~14.0V | 26.0~28.0V | 52.0~56.0V |

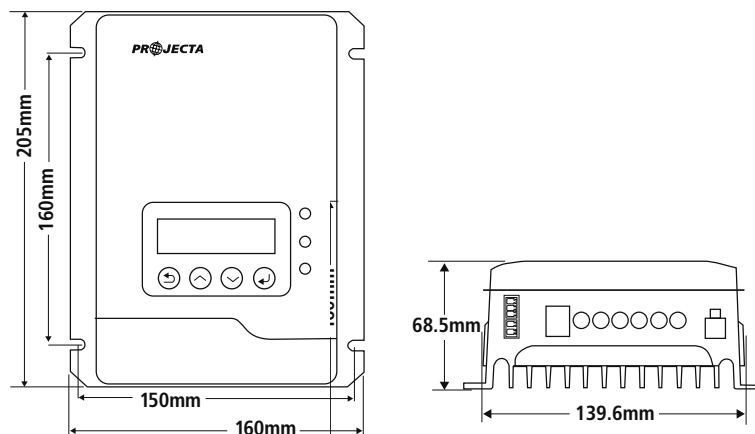
10. Controller Dimensions

SC520 & SC540

Product Dimensions: 205 x 160 x 68.5mm

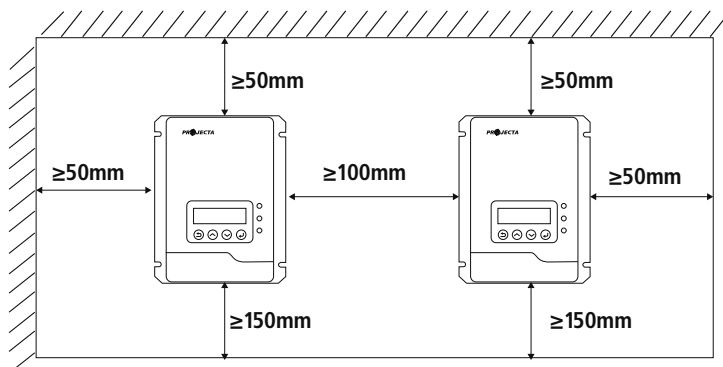
Installation Area Dimensions: 160 x 150mm

Installation Hole Size: 5 x 5mm



11. Installation

Good ventilation can guarantee the normal operation of equipment. Please always guarantee there is enough clearance around SC520/SC540 upon installation. Please refer to following image for minimum clearance. Please choose a flat and clean surface for installation, mark the position for the 4 mounting point and use the 4 x M5 mounting screw sets supplied. Please tighten the screws properly and make sure all 4 screws are installed to avoid falling. Install the SC520/SC540 as close to the batteries as possible. This will reduce the potential for voltage drop and ensure maximum performance of the equipment.



12. When multiple SC540 or SC520 are wired in parallel with INTELLI-Grid or Compact


The address on the solar controllers needs to be set so the system knows there are two controllers.



Setting the ID Address of the SC540


The ID of SP100 can be set by buttons on front panel (See below)

| BUTTON | FUNCTION |
|--------|--|
| | Cancel the selection |
| | Display the previous level of menu |
| | Display the previous page |
| | Increase the value of the selected item |
| | Press the button for more than 2 seconds to scroll the page up |
| | Display the next page |
| | Decrease the value of the selected item |
| | Press the button for more than 2 seconds to scroll the page down |
| | Enter into this menu, displaying the next level |
| | Select and confirm the selection of a menu item |




1. General setting process

Select the setting item and then press button 

When there is a bar under setting item, press button  or  to select the required parameter


Then press button  to confirm selection, the selected parameter will be blinking

Press button  or  to select the value




Press button  to confirm the value. Press button  Then press button 

The message 'OK' will pop up, the setting is finished


2. Steps to set ID

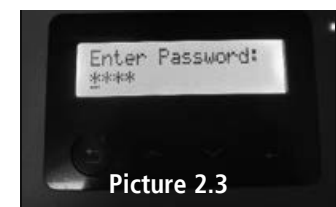
2.1 Press button  to enter into setting page when screen is at homepage



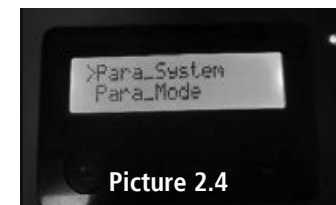
2.2 Press button  or  to select "Parameter Set" and then press button  to confirm selection



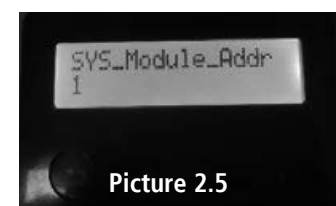
2.3 Enter into pin 1000 (see Picture 2.3) and then press button  to confirm selection



2.4 Select Para_System and then press  to confirm selection



2.5 Then set ID at item "SYS_Module_Addr":
Set the first SP as 1, and the second SP as 2



WARRANTY STATEMENT

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To make a warranty claim the consumer must deliver the product at their cost to the original place of purchase or to any other place which may be nominated by either BWI or the retailer from where the product was bought in order that the warranty assessment may be performed. The consumer must also deliver the original invoice evidencing the date and place of purchase together with an explanation in writing as to the nature of the claim.

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IMPORTANT NOTE

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